



# Problem Statement

## The Need

- Flight test instruments on a test article use Ethernet for interconnection.
- Current managed ruggedized Ethernet switches do not support fiber ports at 10Gbps speed, and guarantee non-blocking functionality at the same time.

## The Challenges

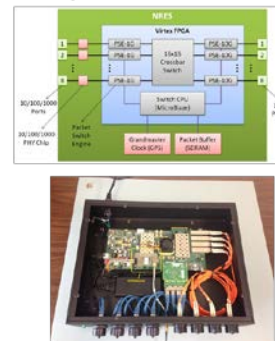
- Handling of multiple Ethernet ports at 10Gbps in a ruggedized switch.
- Support for several non-blocking ports.
- Support for time synchronization protocol (IEEE 1588)
- Support for management functions.

## Description

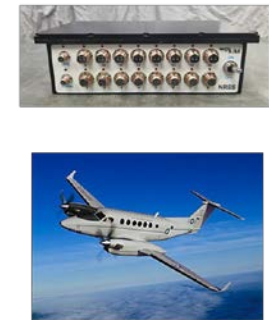
- **Phase I**
  - Define Requirements and Specifications
  - Design and develop an eight port switch breadboard system for proof-of-concept
  - Demonstrate non-blocking 10Gbps operation in lab
- **Phase II**
  - Develop a 16 port ruggedized switch
  - Implement all required Layer 2/3 protocols including IEEE 1588
  - Test hardware to verify MIL-STD-810G compliance

## TRL Progression

### Phase I Development & Lab Verification



### Phase II Ruggedization & Test



TRL 3  
2013

TRL 6  
2019

# State-of-the-Art

- Current ruggedized Ethernet switches lack one or more of the following features:
  - Support for 10G ports.
  - Guarantee true non-blocking.
  - Management support through SNMP.
  - Support for time synchronization (IEEE 1588).
- Example manufacturers:
  - OnTime Networks
  - Curtiss-Wright
  - Amphenol-Socapex
  - Aitech
  - ...

# Objectives

- The primary objective of Phase I was to develop a prototype Ethernet switch on COTS hardware that supports four 10/100/1000 ports and four 10G ports and is non-blocking.
- The primary objective of the Phase II program is to bring the prototype developed in Phase I to a maturity level of TRL 6. This would involve:
  - Develop and test of a ruggedized board suitable for airborne applications.
  - Import all Phase I FPGA developments into this new board and finalize them.
  - Increase number of ports to eight 10/100/1000 ports and eight 10G ports.

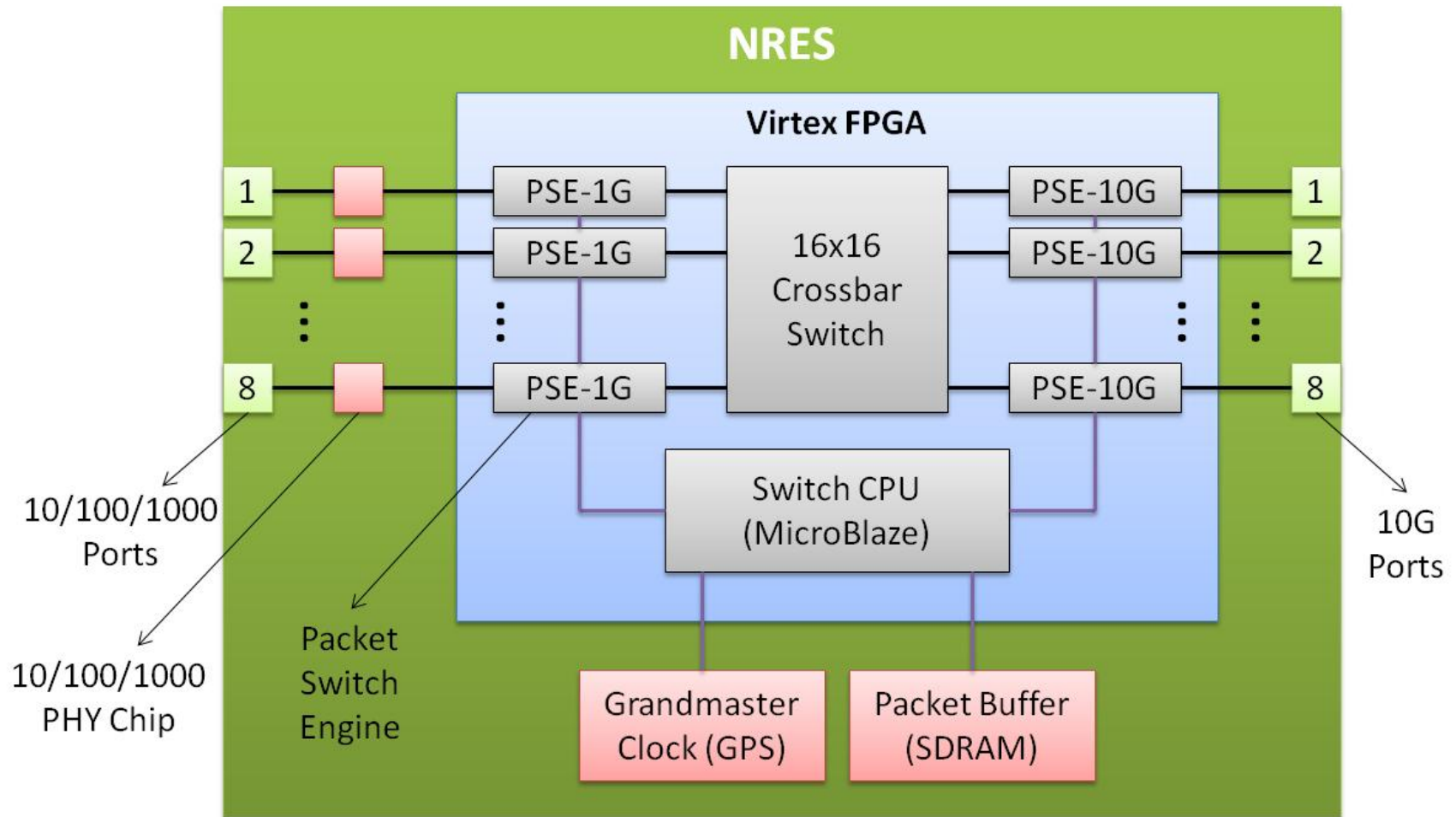
# IRIG/TmNS Standards Utilized by NRES

- **Physical Layer:**
  - Wired Ethernet 10/100/1000 (copper) and 10G (fiber)
- **Data Link Layer: fully supported**
  - Examples: MAC and LLC
- **Internet Layer: fully supported**
  - Examples: IPv4, IPv6, ICMP and IGMP
- **Transport Layer: fully supported**
  - Examples: TCP and UDP
- **Application Layer:**
  - Management: SNMP (partial MIB)
  - Time Synchronization: IEEE 1588-2008 (grandmaster)
- **Quality of Service: fully supported**
  - Examples: DiffServ



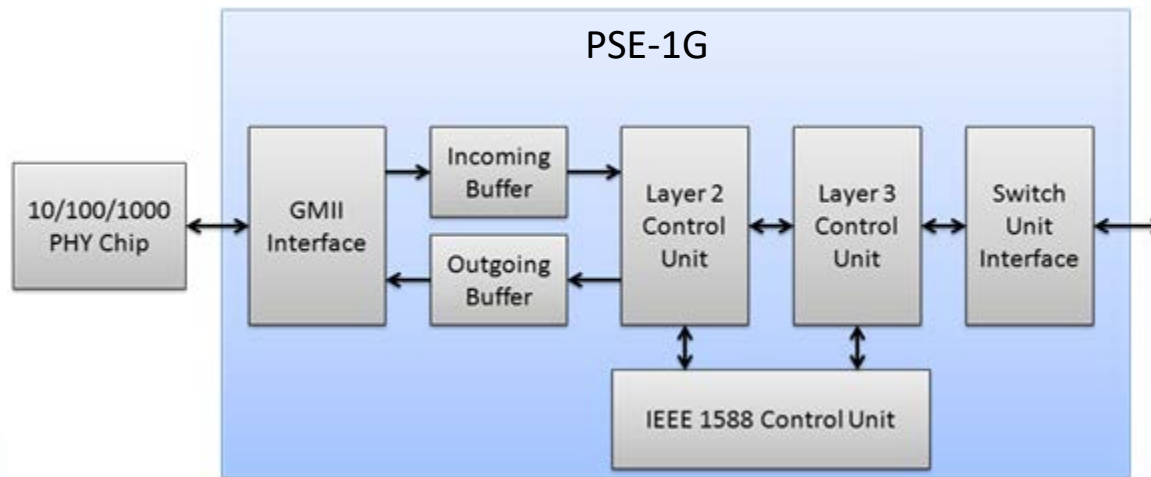
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# NRES Block Diagram



# Packet Switch Engine

- Processing unit per port with allocated resources.
- CAM based lookup for line rate processing.
  - On-chip RAM blocks utilized as CAM modules.
- Multiple parallel buffers to support QoS.
- Hardware-based layer 2 and layer 3 switching
  - CPU not involved in the actual packet switching process



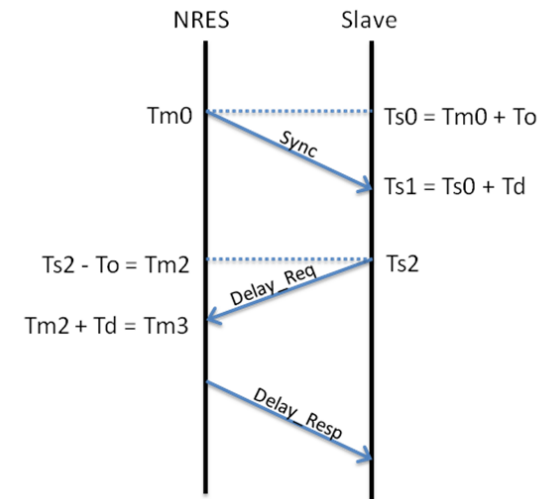
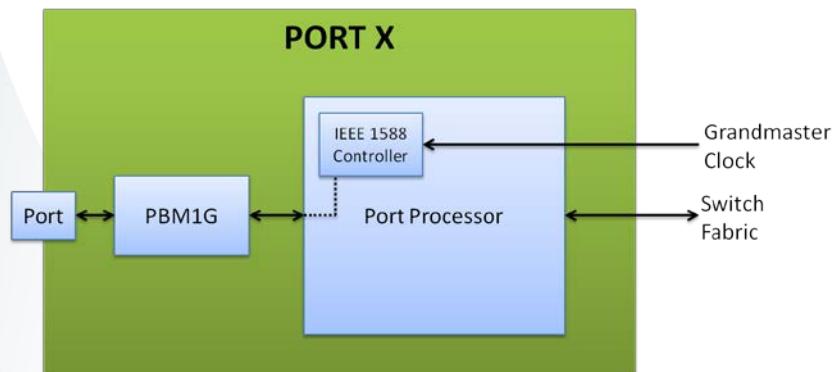


# Switch CPU

- Soft-core Microblaze CPU that is in charge of slow-speed processes such as:
  - Forwarding tables maintenance:
    - Add new entries by monitoring ARP transactions.
    - Remove old entries based on timer mechanism.
  - IGMP snooping and multicast tables maintenance.
  - Link status and control.
  - Management agent implementation (SNMP) and MIB maintenance.
  - Time synchronization support (IEEE 1588) with help from hardware.
  - GPS module interface and control.
- Packet buffers are implemented on external DRAM modules.

# IEEE 1588 Support

- **Grandmaster Clock:** the switch acts as the grandmaster in the IEEE 1588 protocol and precision timing is based on a GPS-disciplined 10MHz clock with less than 5 parts per trillion frequency stability and holdover stability under 20us over a 3-hour period.
- **IEEE 1588 Controller:** Sits in the PSE and has direct access to packets for sync. accuracy. Synchronization is achieved through the exchange of few UDP packets.



# Phase I Overview

- During Phase I, we focused on the development of the FPGA firmware on a COTS hardware to ensure the correct functionality of our design, and designed and developed the following components:
  - Layer 2 switch engine (MAC address based switching).
  - Layer 3 switch engine (IPv4 address based switching and support for IGMP).
  - Both engine are non-blocking.
  - IEEE 1588 engine with grandmaster clock (design only).
- 1G subsystems was fully tested with Spirent test tools.
- 10G subsystem was partially tested with IXIA test tools

# Phase I COTS Hardware

FMC expansion board with four 10/100/1000 ports.

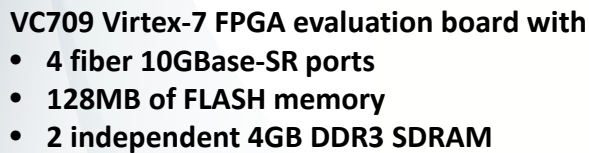
The diagram shows a Virtex-7 XC7VX690T-2FFG1761C FPGA evaluation board. Key components labeled include: XADC Header, FMC HPC Connector (10x GTH), BPI Parallel NOR Flash, DDR3 SODIMM (2x 64-bit each), User LEDs, User Dip Switch, Power Switch, User Pushbuttons, PMBus Connector, SMA User Clock, SMA GTH Reference Clock Input, Virtex-7 XC7VX690T-2FFG1761C FPGA, PCIe x8 Gen 3 (8x GTH), SFP/SFP+ Cages (4x GTH), USB JTAG Interface, and FMC. An inset shows an FMC expansion board with four 10/100/1000 ports.

VC709 Virtex-7 FPGA evaluation board with

- 4 fiber 10GBase-SR ports
- 128MB of FLASH memory
- 2 independent 4GB DDR3 SDRAM

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# Phase I COTS Hardware



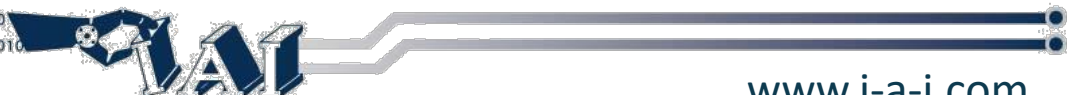


# Phase I Results

- In the Phase I final briefing, all 1G ports were tested using a Spirent SmartBits 600B Network Performance Analyzer tool:
  - Non-Blocking: Spirent SmartFlow tool was used to generate layer 3 traffic at line rate on all four ports. The results showed no packet drops, and latency of 2.4uS to 3.4us in each port.
  - Multicast: using SmartFlow we defined 400 multicast addresses and ran a multicast test where packet from one port were generated at 100% load to all other ports in a multicast fashion. Again, no packet drops were observed.
- 10G ports were tested using IXIA 10G testbed, two ports at a time.
  - Layer 2/3 traffic was generated at line rate on both ports. The results showed no packet drops, and latency of less than 1us.

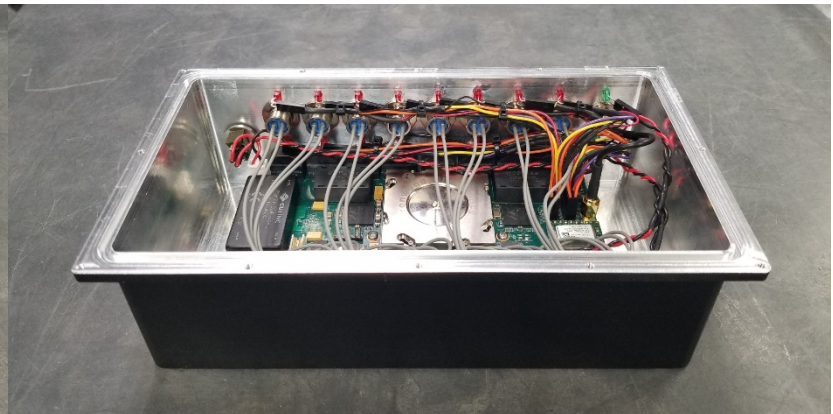
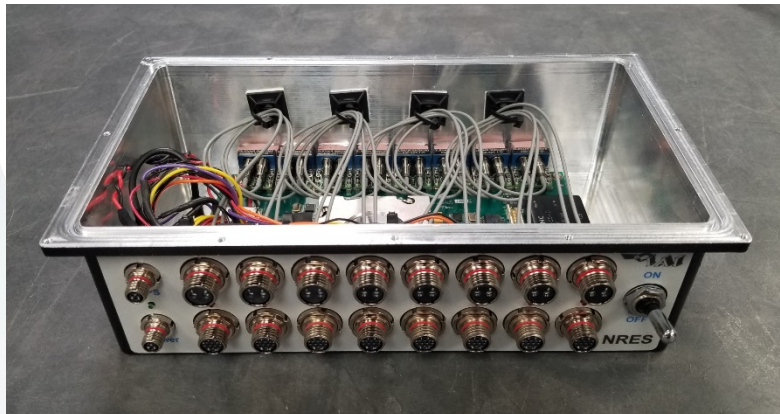
# Phase II Overview

- We improved the FPGA firmware on the COTS hardware, specifically:
  - Time synchronization (IEEE 1588 engine) added.
  - Management support (SNMP with partial MIB) added.
  - Number of ports increased to 16 (in progress).
  - FPGA device upgraded (in progress).
- We are developing a ruggedized and miniaturized board suitable for airborne applications.
  - Schematic and PCB design completed.
  - Fabrication and assembly is completed.
  - Testing is in progress.
- Expected end date is June 2018.


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# Phase II Hardware



## Phase II Tests


- To maintain cost, we tested NRES with in-house testing tools.
  - We used our Phase I COTS hardware to generate Ethernet packet on four ports at a time and verify the results.
  - We used following standards to generate traffic:
    - RFC 2889 for layer 2
    - RFC 2544 for layer 3
    - RFC 3918 for Multicast
  - Packets are generated with unique IDs and the ID was captured and stored on the receiving port.
  - Standard test with Spirent test tools will be conducted upon delivery to TRMC SET personnel.
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# Summary and Conclusions

- NRES is a managed ruggedized Ethernet switch with support for eight 10G and eight 1G ports, and guarantees non-blocking functionality at full line rate.
- NRES acts as a grandmaster clock and timing source for the telemetry network through GPS-linked timing unit.
- The preliminary COTS based prototype has been validated with Spirent and IXIA test tools (full 1G and partial 10G).
- The ruggedization and miniaturization of NRES is completed.
- Final NRES switch has been tested and verified with in-house test tools.
- Complete tests with standardized test tools will be performed at Edwards at delivery.




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# Acknowledgements

- IAI would like to thank the following people for their technical, contractual and managerial support during this project:
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  - Benjamin Tomlinson
  - Mark Radke
  - Mark Santiago
  - Thomas O'Brien
  - Peter Weed
  - Michael Thomasson
  - Marnita Harris
  - Antoniette Karnitz
  - Robert Palmer



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